



DATA SHEET

MATERIAL REFERENCE – FLUORINOID® FL 381

DESCRIPTION ACETAL – POM COPOLYMER

TYPICAL APPLICATIONS

A tough plastic with high strength and low creep tendencies, used for the manufacture of seats, bearings, gears, guides and pump components etc. Exhibits very low water absorption and excellent abrasion and wear resistance.

TYPICAL PHYSICAL PROPERTIES #

SPECIFIC GRAVITY		1.41
TENSILE STRENGTH AT YIELD		65 MPa 9500 psi
ELONGATION AT BREAK		25 - 45 %
COMPRESSIVE STRENGTH	at 1% strain	19 MPa 2750 psi
	at 2% strain	35 MPa 5000 psi
	at 5% strain	67 MPa 9700 psi
HARDNESS, ROCKWELL		M84
MAXIMUM SERVICE TEMPERATURE	-continuous	105°C 221°F
	-intermittent	140°C 284°F
MINIMUM SERVICE TEMPERATURE		-50°C -58°F
VICAT SOFTENING TEMPERATURE		150°C 302°F
WATER ABSORPTION	-in water at 23°C (73°F)	0.8%
	-in air at 23°C (73°F), 50% RH	0.2%
COEFFICIENT OF LINEAR	23-60°C (73-140°F)	110x10 ⁻⁶ K ⁻¹
THERMAL EXPANSION	23-100°C (73-212°F)	125x10 ⁻⁶ K ⁻¹
WEAR RATE		8.9 µm/km
COEFFICIENT OF FRICTION		0.32
(hardened and ground steel, p = 0.05 MPa, v=0.6 m/s)		

These figures are typical values for the material and do not represent a product specification. Properties will vary depending on the source of raw material, method of processing, physical form of the product, direction of measurement etc.

Fluorinoid® is a registered trademark of Fluorocarbon Group

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